



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2537

Job Sheet 171791



Part No: D2537

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 05.01.31 Material change on Step 2 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/17/18	0.00	0.00	Start Up Machining	<i>mml</i>	<i>JB 18-03-12</i>
100	Hardinge	50 pcs		2/19/18	0.10	4.86	Hardinge	<i>mml</i>	<i>JB 18-03-12</i>
120	QC	50 pcs		2/19/18	0.00	0.00	QC8		<i>2/18/03/13</i>
130	Packaging	50 pcs		2/19/18	0.00	0.00	Packaging3	<i>Stoos</i>	<i>MAR 13 2018</i>
140	QC21-SA	50 Ea		2/19/18	0.00	0.00	QC21	<i>6</i>	

Part Op Descriptions: **100 - 1-Machine as per Folio FA273 2-Deburr and Tumble**

3-89 DAS
21 MAR 16 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.4375	304 Round Bar 0.4375	5.7300 ft (.1146 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.4375	6	21	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.250inches ± 0.010	1.260 1.240		
2	Bushing	0.316inches + 0.005 - 0.000	0.321 0.316		
3	Bushing	0.438inches ± 0.010	0.448 0.428		

Plex 2/8/18 2:19 PM Dart.Gagnon.Michelle



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Container No: S050459



Part: D2537

Job No: 171791

Serial No/Batch: S050459

Revision:

Inspector:

Date: 03/12/18